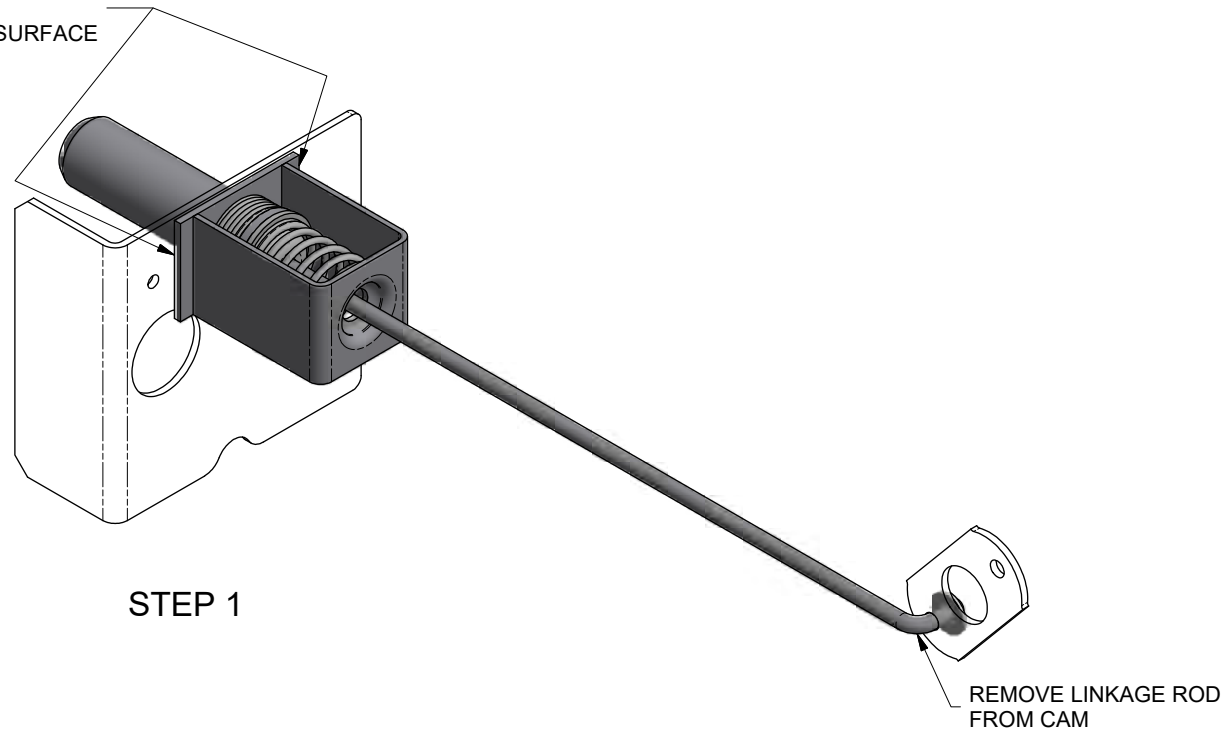
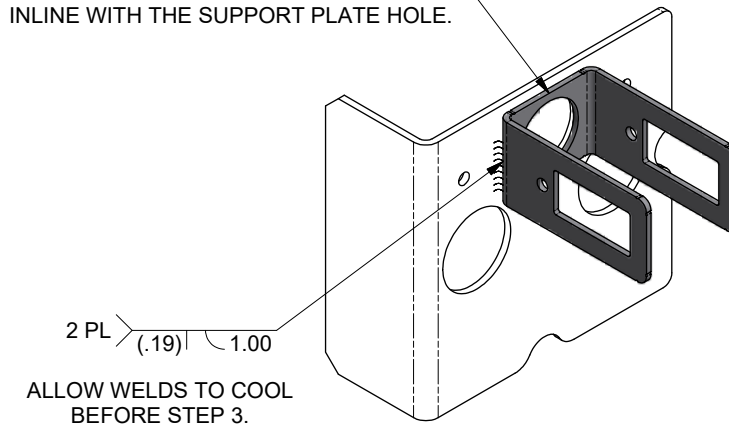


REMOVE WELDS  
AND  
CLEAN SUPPORT PLATE SURFACE



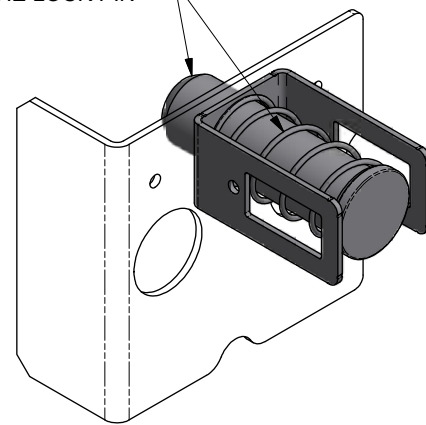
STEP 1

POSITION THE SPRING CAGE.  
THE LOCK PIN HOLE MUST BE  
INLINE WITH THE SUPPORT PLATE HOLE.



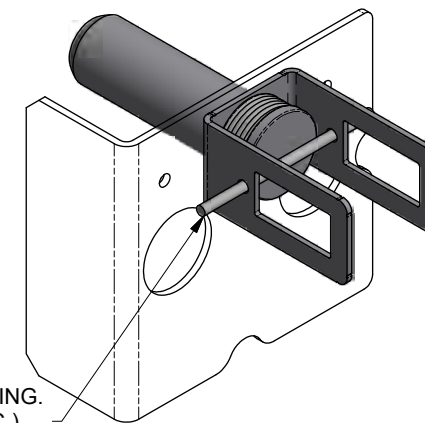
STEP 2

INSTALL THE PIN RETRACTION  
SPRING AND THE LOCK PIN




STEP 3

COMPRESS THE LOCK PIN AND RETRACTION SPRING.  
INSERT A RETAINER ( ROD, SCREWDRIVER, ETC.)  
THROUGH THE PIN CAGE HOLES.



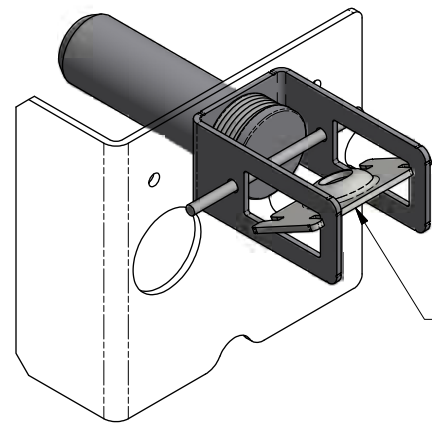
STEP 4

3. MAKE SURE LOCK PINS EXTEND AND FULLY RETRACT BEFORE PLACING SLIDER IN SERVICE.
2. SLIDER MODEL: MERITOR RHP 11 HUTCH-STYLE.
1. INSTALLATION PROCEDURE FOR KIT 29558-06.

NEXT ASSY: NEXT		ER NO.	SYM	REVISIONS		DATE	BY	CHK	APPD	
TOLERANCES (UNLESS OTHERWISE SPECIFIED) DECIMAL .X ± .1 DECIMAL .XX ± .06 DECIMAL .XXX ± .030 ANGULAR ± 1° HOLES: .50 DIA AND LESS: ± .007 .51 DIA AND GREATER: ± .01 REMOVE ALL SHARP BURRS & SHARP CORNERS THAT MIGHT AFFECT ASSEMBLY, APPEARANCE, OR OPERATION OF OUR PRODUCTS.		DRAWN:	ML	DATE:	3/22/2018	 HUTCHENS INDUSTRIES, INC. SPRINGFIELD, MISSOURI				
		CHECKED:	JAJ	DATE:	10/4/2018					
		APPROVED:	RSB	DATE:	10/4/2018					
		MFG APPL:	N/A	DATE:	XX/XX/XX					
		ER:	2018044	DATE:	10/5/2018	TITLE: <b>INSTALLATION PROCEDURE          FOR 29558-06 KIT</b>				
		PROJECT OR FILE REFERENCE NO.:	PROJ#: 20180400 EPR#: 20180400-01							
		SCALE:	D SIZE - 1/2 B SIZE - 1/4	SHEET 1 OF 2	SIZE:	D	DRAWING NO.:	29623	REV.:	1 OF 2

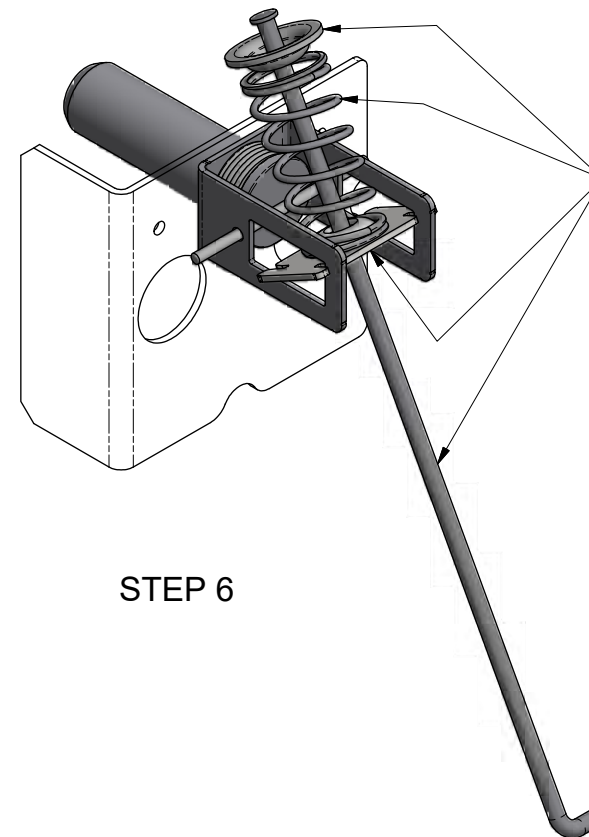
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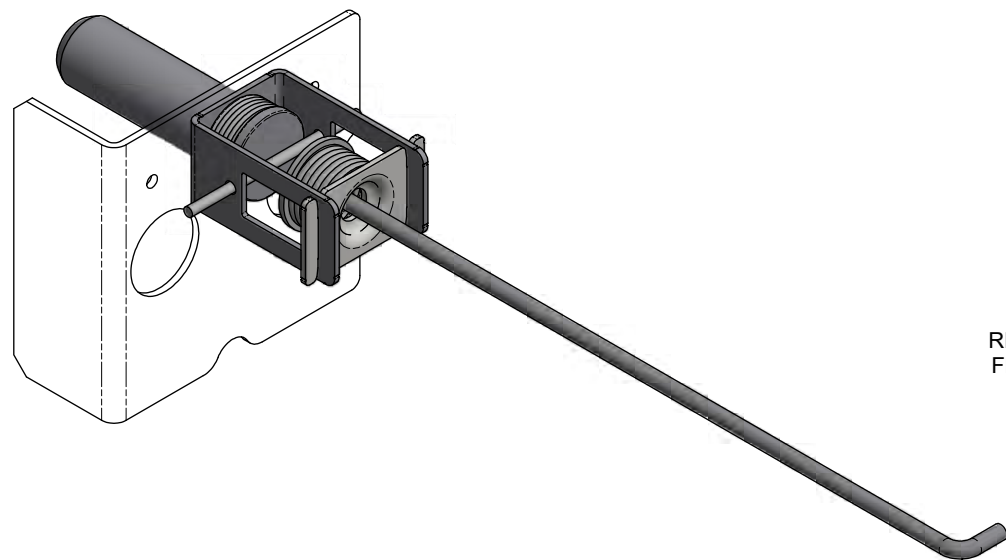
POSITION THE SPRING CAGE PLATE BETWEEN THE RECTANGULAR SLOTS IN THE SPRING CAGE.

STEP 5



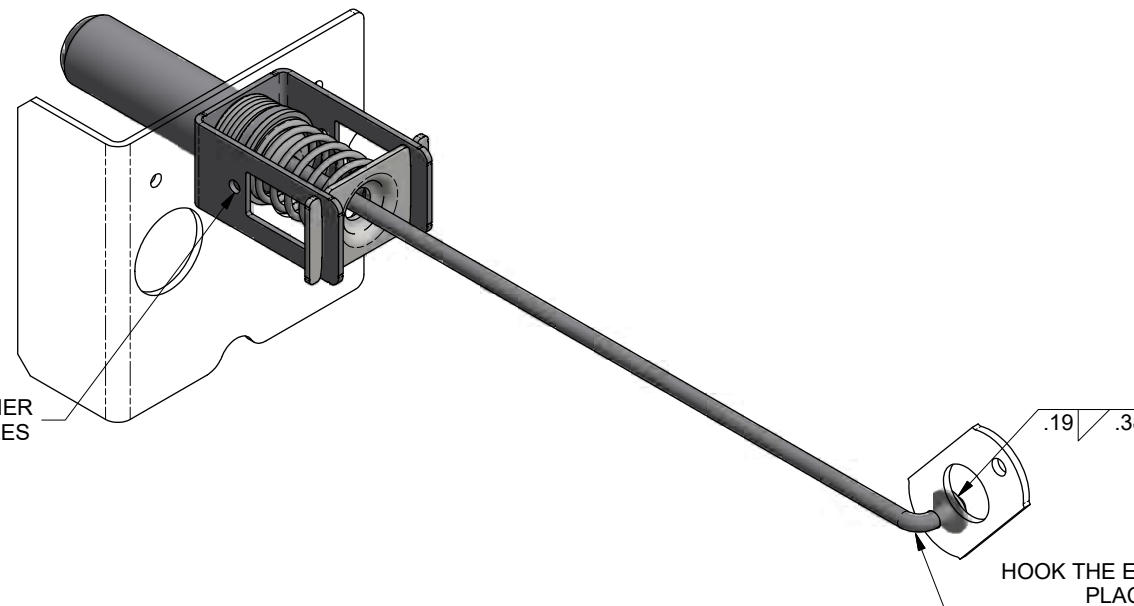
ASSEMBLE SPECIAL WASHER AND PIN ENGAGEMENT SPRING ONTO LINKAGE ROD AND GUIDE THROUGH THE SPRING CAGE PLATE.

STEP 6



PULL BACK THE LINKAGE ROD. SPRING CAGE PLATE WILL SEAT AGAINST BACK SIDE OF THE SPRING CAGE.

STEP 7



REMOVE THE RETAINER FROM PIN CAGE HOLES

HOOK THE END OF THE LINKAGE ROD THROUGH THE CAM. PLACE THE WASHER ON THE LINKAGE ROD ON THE OPPOSITE SIDE OF THE CAM. WELD THE WASHER ON TO THE LINKAGE ROD.

STEP 8

3. MAKE SURE LOCK PINS EXTEND AND FULLY RETRACT BEFORE PLACING SLIDER IN SERVICE.
2. SLIDER MODEL: MERITOR RHP 11 HUTCH-STYLE.
1. INSTALLATION PROCEDURE FOR KIT 29558-06.

NEXT ASSY: NEXT		ER NO.	SYM	REVISIONS		DATE	BY	CHK	APPD
TOLERANCES (UNLESS OTHERWISE SPECIFIED)		DRAWN:	ML	DATE:	3/22/2018	<b>HUTCH</b> Hutchens Industries HUTCHENS INDUSTRIES, INC. SPRINGFIELD, MISSOURI			
DECIMAL .X ± .1		CHECKED:	JAJ	DATE:	10/4/2018				
DECIMAL .XX ± .06		APPROVED:	RSB	DATE:	10/4/2018				
DECIMAL .XXX ± .030		MFG APPL:	N/A	DATE:	XXXX/XX/XX				
ANGULAR ± 1°		ER:	2018044	DATE:	10/5/2018	TITLE:		INSTALLATION PROCEDURE FOR 29558-06 KIT	
HOLES:		PROJECT OR FILE REFERENCE NO.		PROJ#:		EPR#:		SCALE:	
.50 DIA AND LESS: ± .007		20180400		20180400		20180400-01		D SIZE - 1/2	
.51 DIA AND GREATER: ± .01								B SIZE - 1/4	
REMOVE ALL SHARP BURRS & SHARP CORNERS THAT MIGHT AFFECT ASSEMBLY, APPEARANCE, OR OPERATION OF OUR PRODUCTS.								SHEET 2 OF 2	
								DRAWING NO.: 29623	
								REV. 2 OF 2	