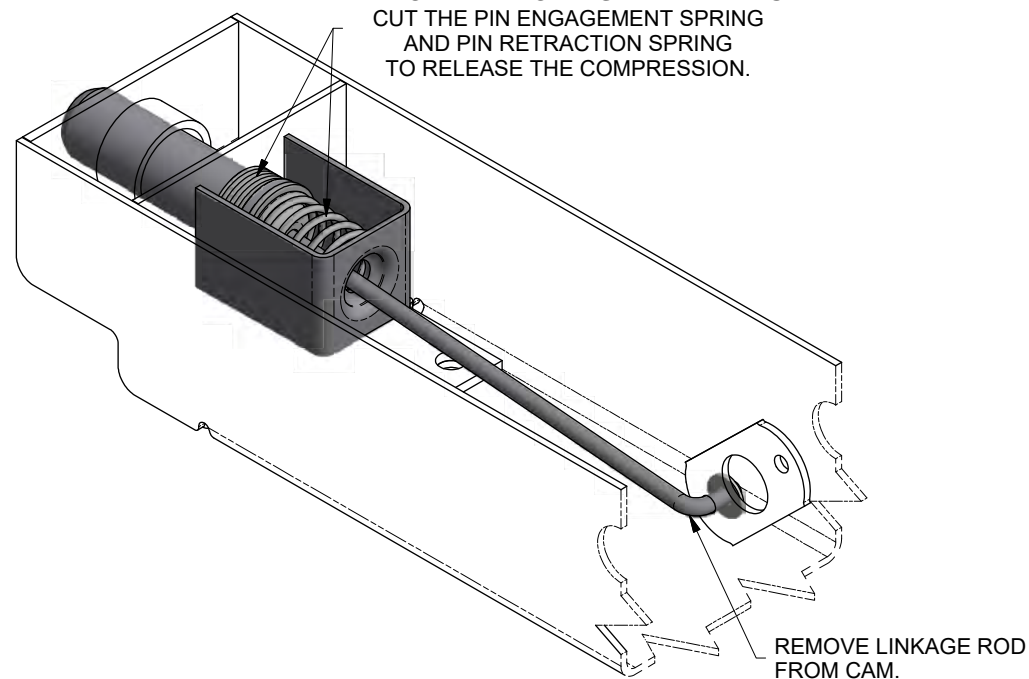


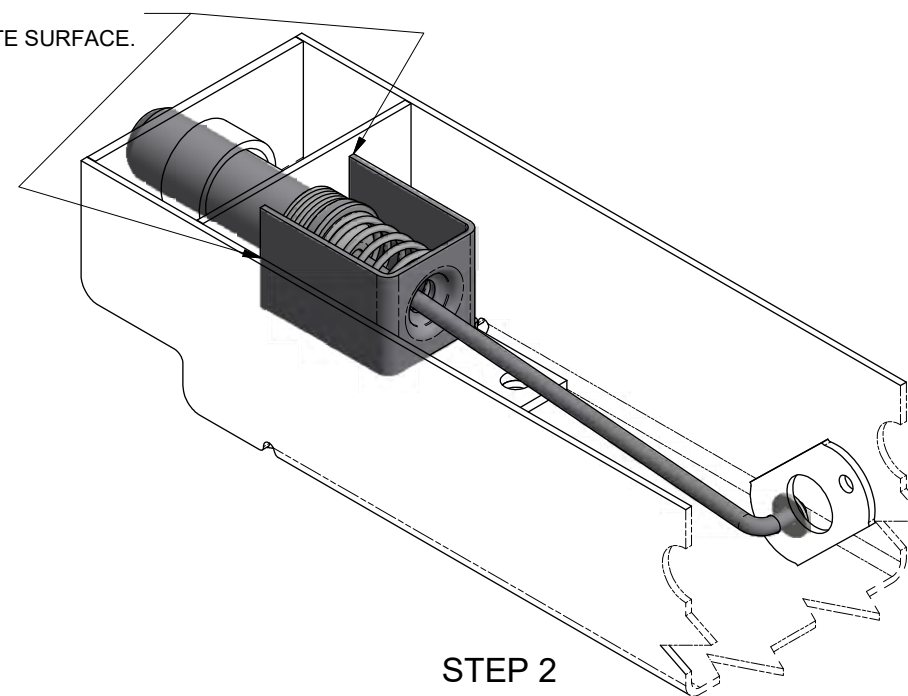
BEFORE REMOVING ANY WELDS

CUT THE PIN ENGAGEMENT SPRING AND PIN RETRACTION SPRING TO RELEASE THE COMPRESSION.



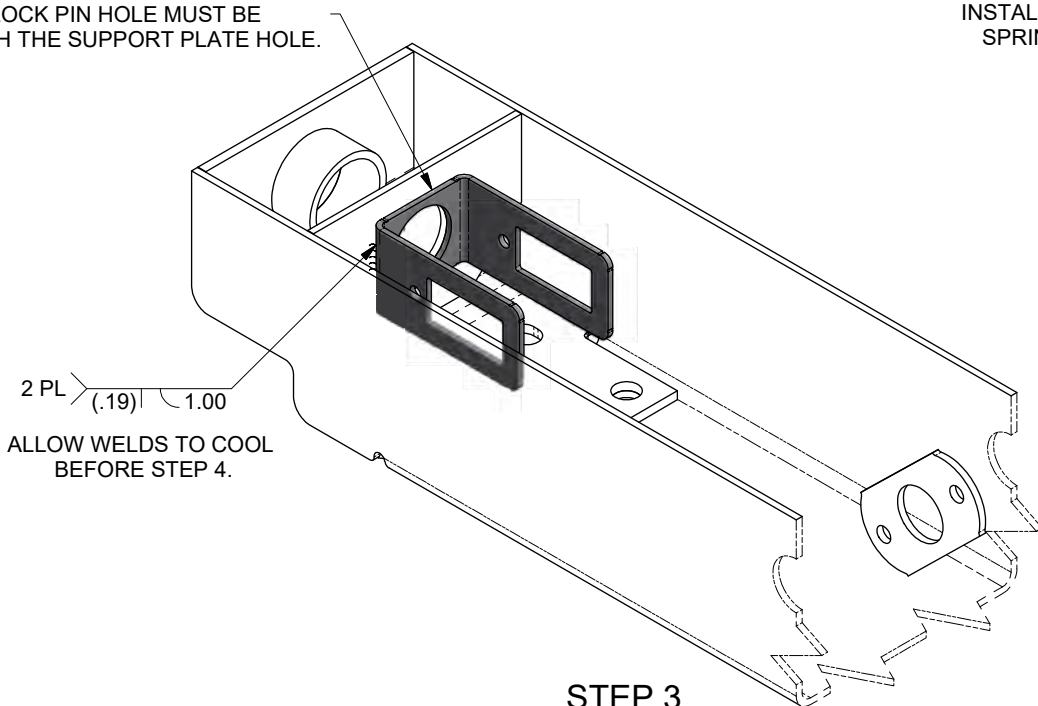
STEP 1

REMOVE WELDS AND CLEAN SUPPORT PLATE SURFACE.



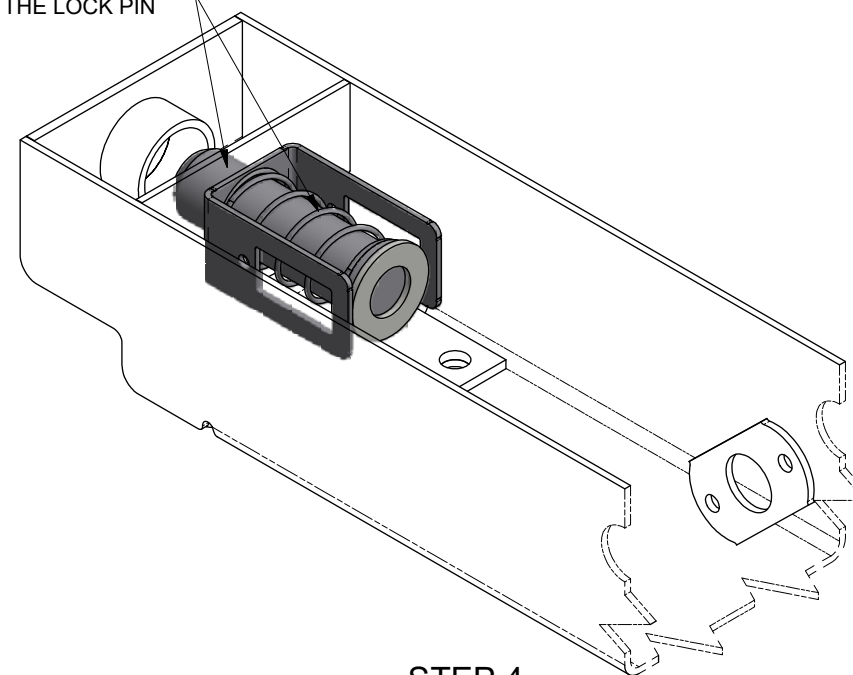
STEP 2

POSITION THE SPRING CAGE. THE LOCK PIN HOLE MUST BE INLINE WITH THE SUPPORT PLATE HOLE.



STEP 3

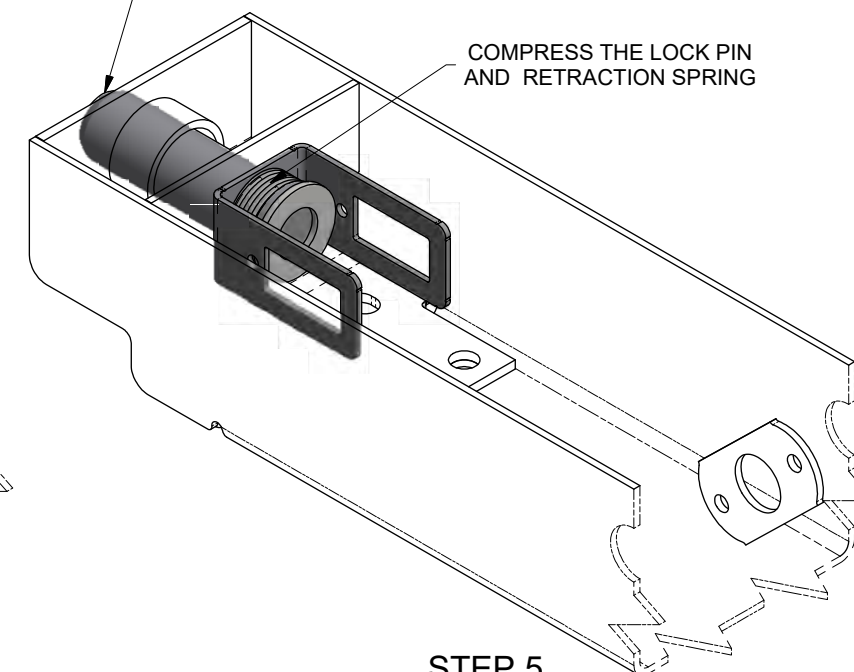
INSTALL THE PIN RETRACTION SPRING AND THE LOCK PIN



STEP 4

HOLD THE LOCK PIN IN THE OUTBOARD POSITION (CLAMP, VISE GRIP, ETC.)

COMPRESS THE LOCK PIN AND RETRACTION SPRING



STEP 5

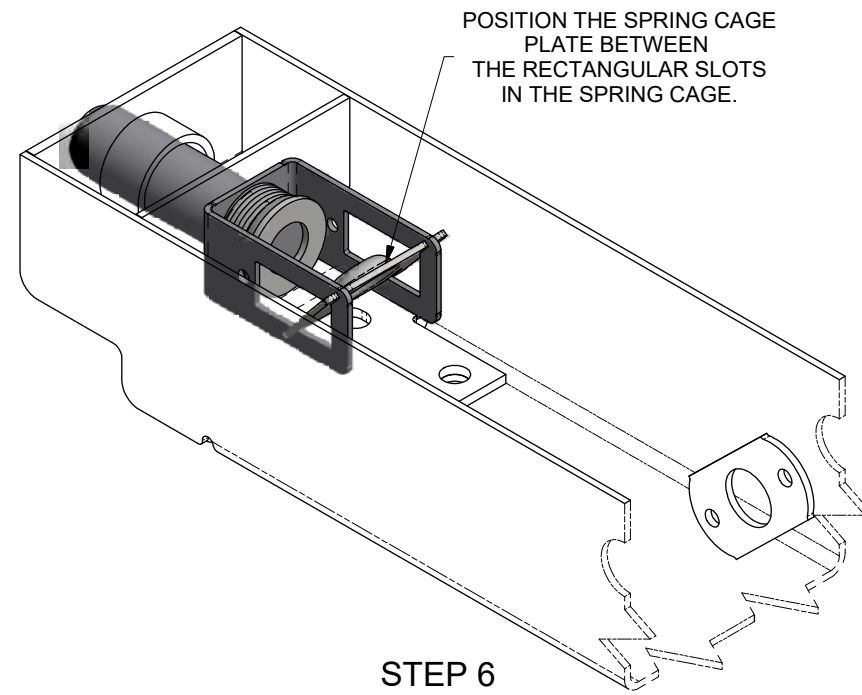
3. MAKE SURE LOCK PINS EXTEND AND FULLY RETRACT BEFORE PLACING SLIDER IN SERVICE.

2. SLIDER MODEL: H9036I.

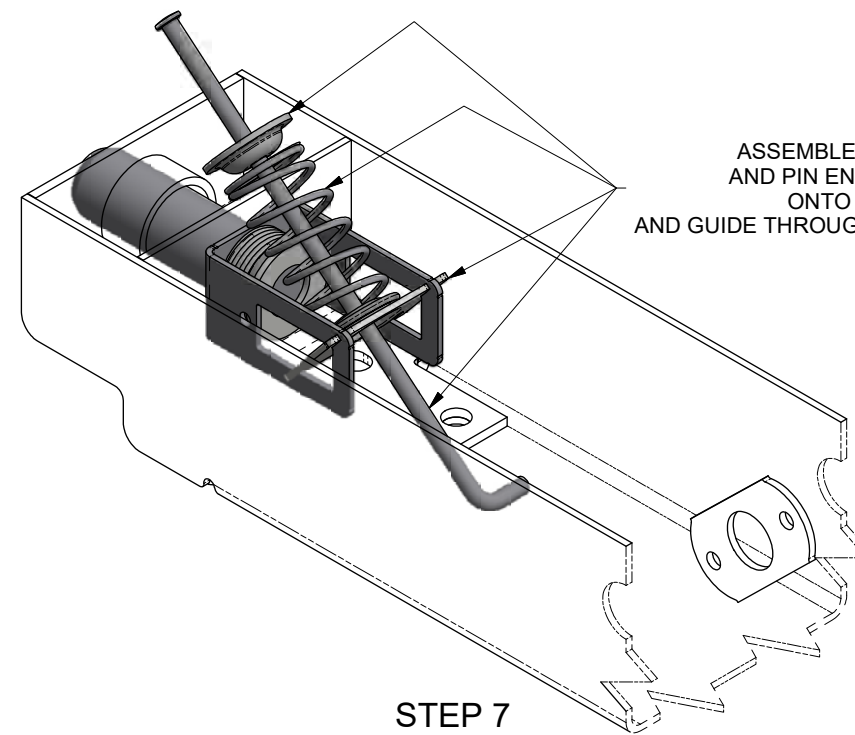
1. INSTALLATION PROCEDURE FOR KIT 29558-03.

NEXT ASSY: NEXT		ER NO.	SYM	DATE	BY	CHK	APPD
TOLERANCES (UNLESS OTHERWISE SPECIFIED)		DRAWN:	ML	3/22/2018			
DECIMAL .X ± .1		CHECKED:	JAJ	10/4/2018			
DECIMAL .XX ± .06		APPROVED:	RSB	10/4/2018			
DECIMAL .XXX ± .030		MFG APPL:	N/A	DATE: XXX/XX/XX			
ANGULAR ± 1°		ER:	2018044	DATE: 10/5/2018			
HOLES:		PROJECT OR FILE REFERENCE NO.	PROJ#: 20180400				
.50 DIA AND LESS: ± .007		EPR#:	EPR#: 20180400-01				
.51 DIA AND GREATER: ± .01		SCALE:	D SIZE - 1/2				
REMOVE ALL SHARP BURRS & SHARP CORNERS THAT MIGHT AFFECT ASSEMBLY, APPEARANCE, OR OPERATION OF OUR PRODUCTS.		B SIZE - 1/4	SHEET 1 OF 2		SIZE:	D	DRAWING NO.: 29624
		REV. 1 OF 2					

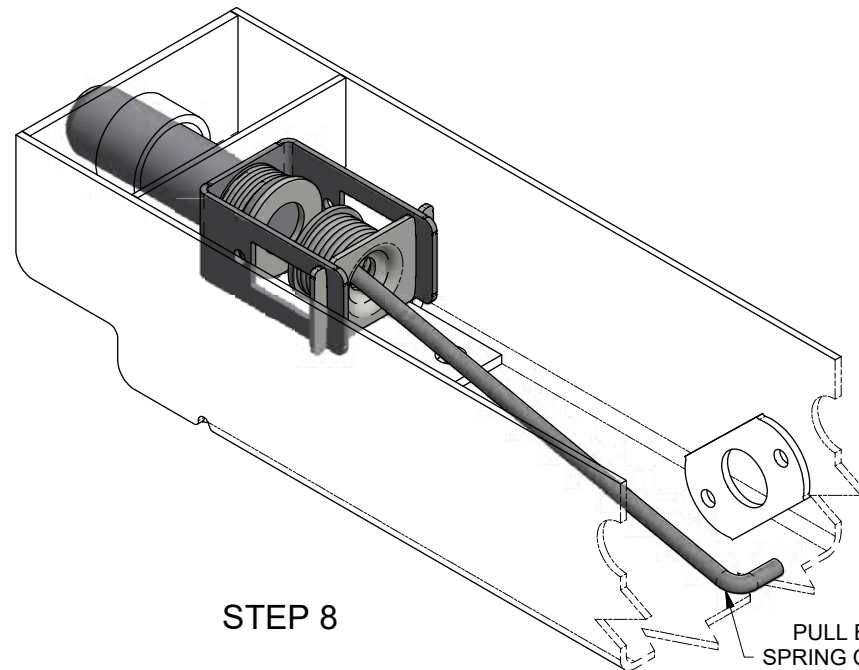
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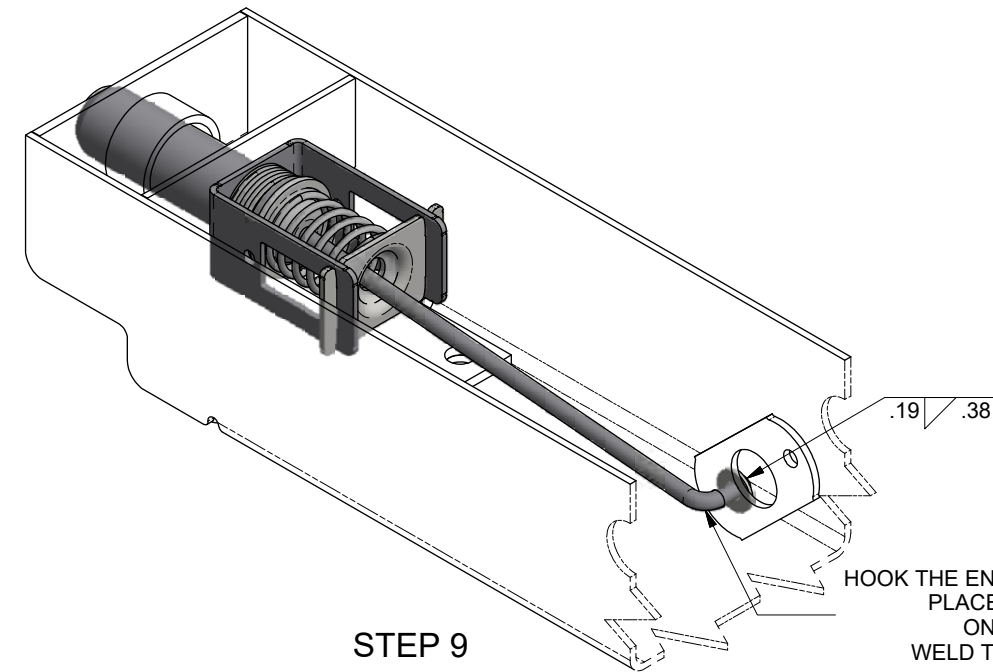
STEP 6



STEP 7



STEP 8



STEP 9

3. MAKE SURE LOCK PINS EXTEND AND FULLY RETRACT BEFORE PLACING SLIDER IN SERVICE.
2. SLIDER MODEL: H9036I.
1. INSTALLATION PROCEDURE FOR KIT 29558-03.

NEXT ASSY: NEXT		ER NO.	SYM	DATE	BY	CHK	APPD
TOLERANCES (UNLESS OTHERWISE SPECIFIED)		DRAWN:	ML	3/22/2018			
DECIMAL .X ± .1		CHECKED:	JAJ	10/4/2018			
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DECIMAL .XXX ± .030		MFG APPL:	N/A	XXXXXX			
ANGULAR ± 1°		ER:	2018044	10/5/2018			
HOLES:		PROJECT OR FILE REFERENCE NO.:	PROJ#: 20180400				
.50 DIA AND LESS: ± .007		EPR#:	20180400-01				
.51 DIA AND GREATER: ± .01		SCALE:	D SIZE - 1/2		SHEET 2 OF 2		REV. 2 OF 2
REMOVE ALL SHARP BURRS & SHARP CORNERS THAT MIGHT AFFECT ASSEMBLY, APPEARANCE, OR OPERATION OF OUR PRODUCTS.		B SIZE - 1/4		DRAWING NO.:		29624	



INSTALLATION PROCEDURE FOR 29558-03 KIT

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