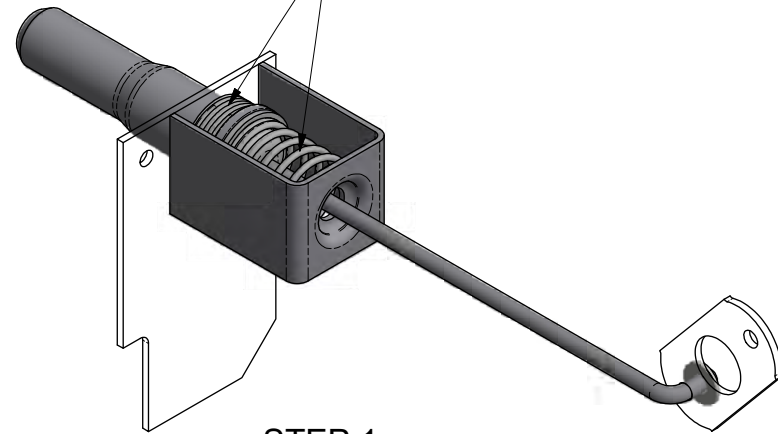
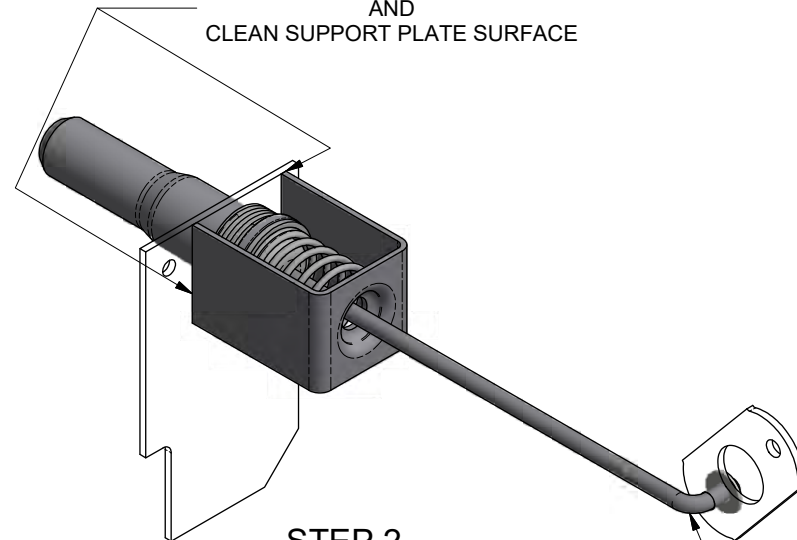


**BEFORE REMOVING ANY WELDS**  
CUT THE PIN ENGAGEMENT SPRING  
AND PIN RETRACTION SPRING  
TO RELEASE THE COMPRESSION.



STEP 1

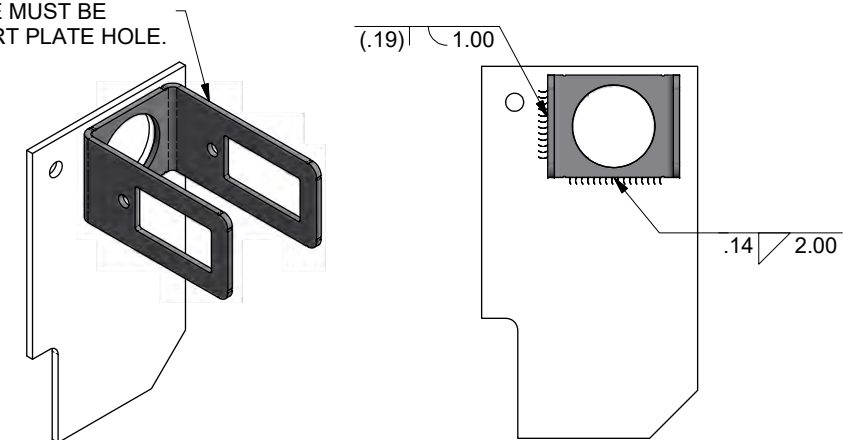
REMOVE WELDS  
AND  
CLEAN SUPPORT PLATE SURFACE



STEP 2

REMOVE LINKAGE ROD  
FROM CAM

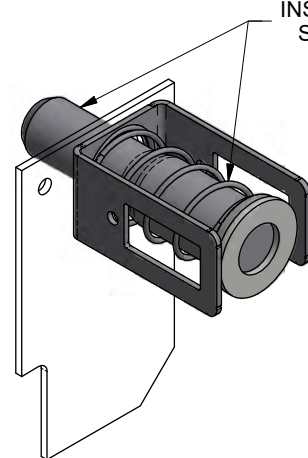
POSITION THE SPRING CAGE.  
THE LOCK PIN HOLE MUST BE  
INLINE WITH THE SUPPORT PLATE HOLE.



ALLOW WELDS TO COOL  
BEFORE STEP 4.

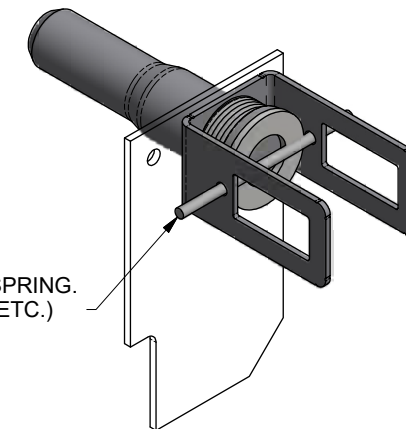
STEP 3

INSTALL THE PIN RETRACTION  
SPRING AND THE LOCK PIN



STEP 4

COMPRESS THE LOCK PIN AND RETRACTION SPRING.  
INSERT A RETAINER ( ROD, SCREWDRIVER, ETC.)  
THROUGH THE PIN CAGE HOLES.



STEP 5

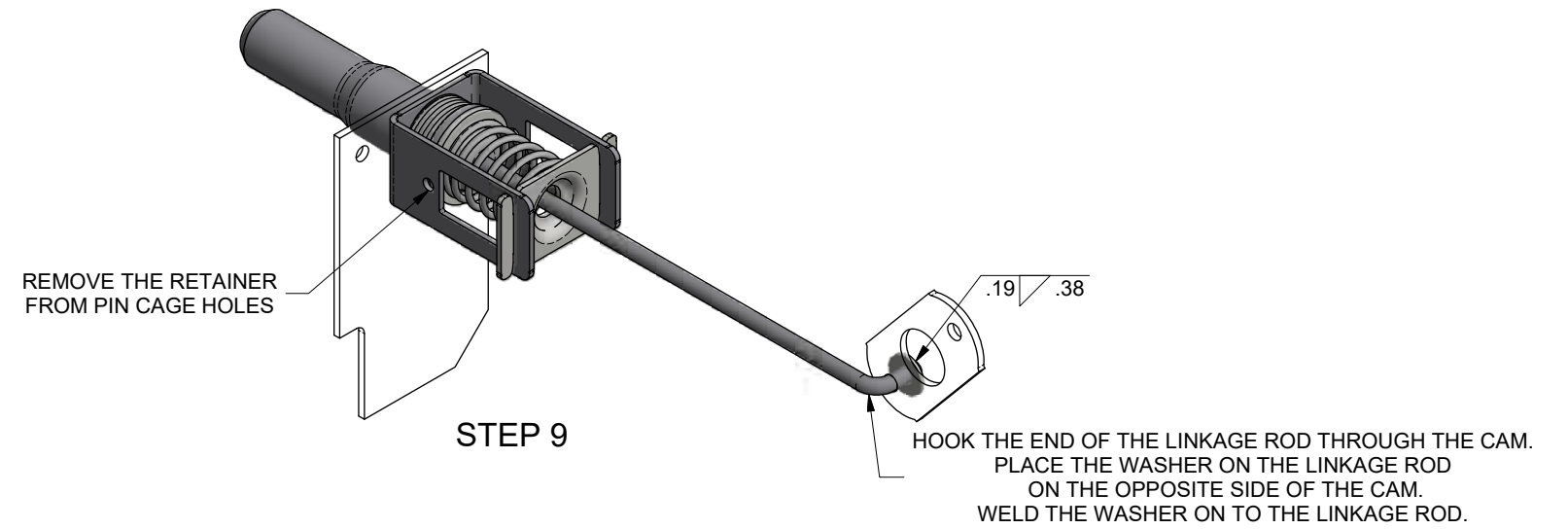
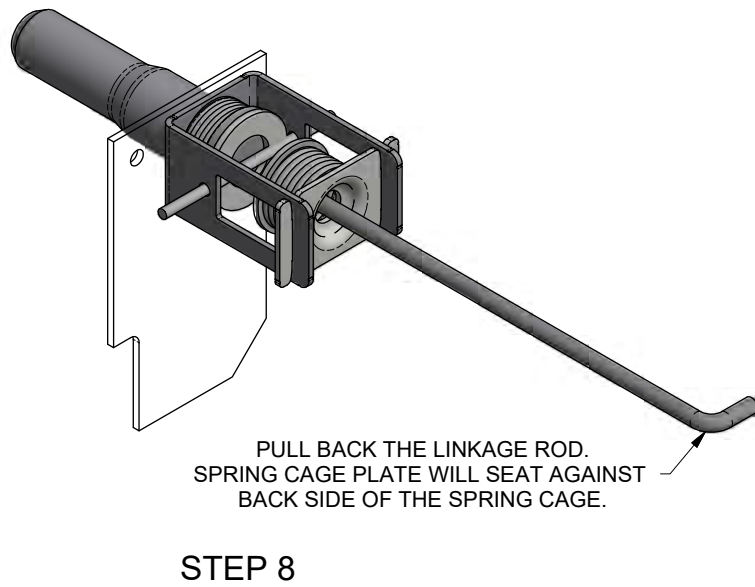
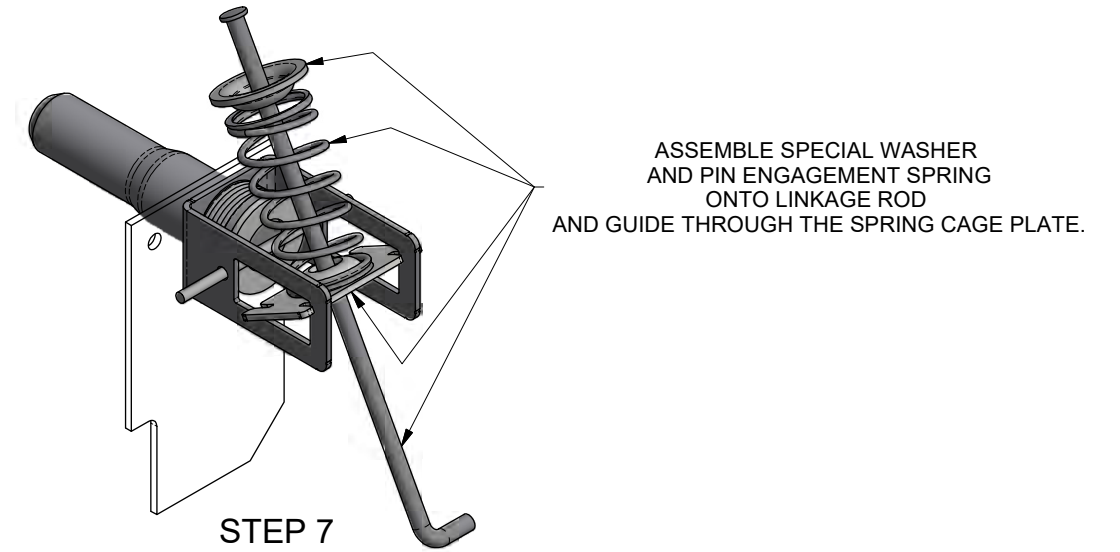
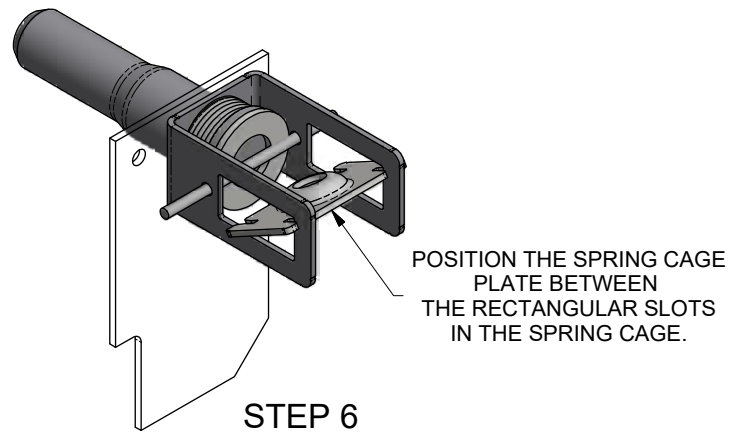
3. MAKE SURE LOCK PINS EXTEND AND FULLY  
RETRACT BEFORE PLACING SLIDER IN SERVICE.

2. SLIDER MODEL: DANA AIR RIDE.

1. INSTALLATION PROCEDURE FOR KIT 29573-03 AND -04.

NEXT ASSY: NEXT		ER NO.	SYM	DATE	BY	CHK	APPD
TOLERANCES (UNLESS OTHERWISE SPECIFIED) DECIMAL .X ± .1 DECIMAL .XX ± .06 DECIMAL .XXX ± .030 ANGULAR ± 1°		DRAWN:	ML	3/22/2018			
HOLES: .50 DIA AND LESS: ± .007 .51 DIA AND GREATER: ± .01 REMOVE ALL SHARP BURRS & SHARP CORNERS THAT MIGHT AFFECT ASSEMBLY, APPEARANCE, OR OPERATION OF OUR PRODUCTS.		CHECKED:	JAJ	10/4/2018			
		APPROVED:	RSB	10/4/2018			
		MFG APPL:	N/A	DATE: XX/XX/XX			
		ER:	2018044	DATE: 10/5/2018			
		PROJECT OR FILE REFERENCE NO.:	PROJ#: 20180400				
			EPR#: 20180400-01				
		SCALE:	D SIZE - 1/2				
			B SIZE - 1/4				
		SHEET 1 OF 2		SIZE:	D	DRAWING NO.:	29681
				REV.	-	1 OF 2	

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3. MAKE SURE LOCK PINS EXTEND AND FULLY RETRACT BEFORE PLACING SLIDER IN SERVICE.
2. SLIDER MODEL: DANA AIR RIDE.
1. INSTALLATION PROCEDURE FOR KIT 29573-03 AND -04.

NEXT ASSY: NEXT		ER NO.	SYM	DATE	BY	CHK	APPD
TOLERANCES (UNLESS OTHERWISE SPECIFIED)		DRAWN:	ML	3/22/2018			
DECIMAL .X ± .1		CHECKED:	JAJ	10/4/2018			
DECIMAL .XX ± .06		APPROVED:	RSB	10/4/2018			
DECIMAL .XXX ± .030		MFG APPL:	N/A	DATE: XXX/XX/XX			
ANGULAR ± 1°		ER:	2018044	DATE: 10/5/2018			
HOLES:		PROJECT OR FILE REFERENCE NO.					
.50 DIA AND LESS: ± .007		PROJ#: 20180400					
.51 DIA AND GREATER: ± .01		EPR#: 20180400-01					
REMOVE ALL SHARP BURRS & SHARP CORNERS THAT MIGHT AFFECT ASSEMBLY, APPEARANCE, OR OPERATION OF OUR PRODUCTS.		SCALE:		D SIZE - 1/2		SHEET 2 OF 2	
				B SIZE - 1/4		DRAWING NO.: 29681	

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DRAWING NO. 29681 REV. 2 OF 2