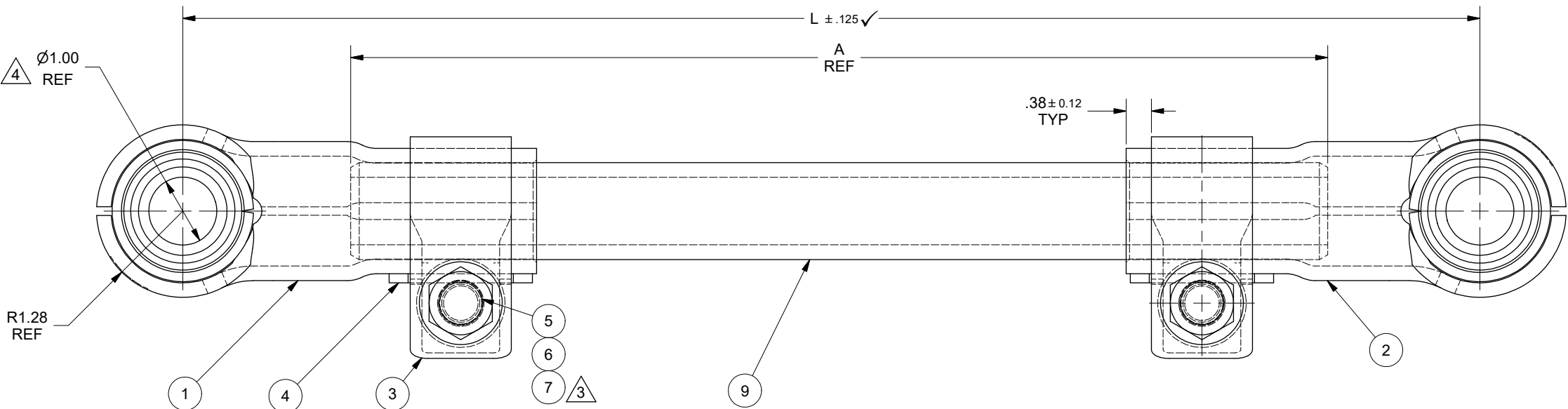
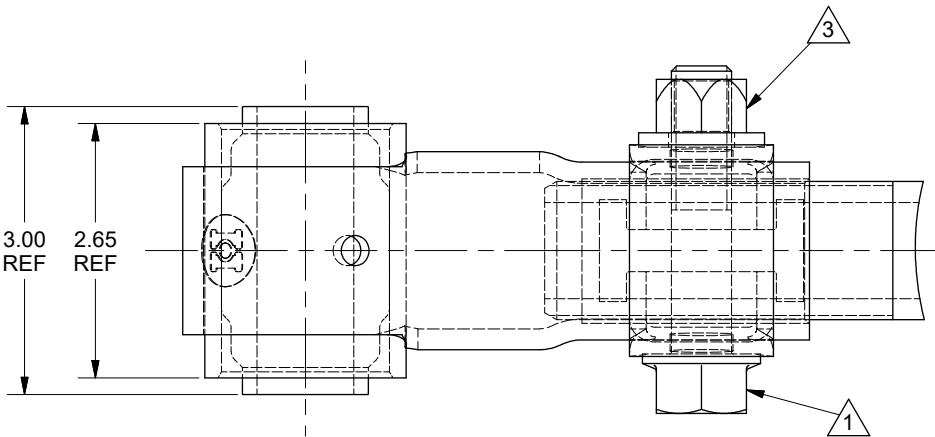




PART NO.	DIM L SET LG	ADJUSTMENT RANGE		DIM A SCREW LG	WEIGHT#
		MIN	MAX		
16398-01	14.000	13.00	15.50	9.00	11.14
16398-02	16.000	14.75	17.25	10.75	11.55
16398-03	16.625	14.75	17.25	10.75	11.55
16398-04	19.250	18.50	21.00	14.50	12.44
16398-05	20.250	19.00	21.50	15.00	12.56
16398-06	21.500	20.25	22.75	16.25	12.86
16398-07	22.250	21.00	23.50	17.00	13.04
16398-08	23.500	22.25	24.75	18.25	13.33
16398-09	25.000	23.50	26.00	19.50	13.63
16398-10	26.500	25.50	28.00	21.50	14.1
16398-11	28.000	27.50	30.00	23.50	14.58
16398-12	29.250	28.50	31.00	24.50	14.82
16398-13	30.750	29.50	32.00	25.50	15.06
16398-14	33.500	32.50	35.00	28.50	15.77
16398-15	34.750	33.50	36.00	29.50	16.04
16398-16	14.625	13.00	15.50	9.00	11.15
16398-17	17.000	15.75	18.25	11.75	11.79
16398-18	24.375	23.50	26.00	19.50	13.63
16398-19	19.750	18.50	21.00	14.50	12.44
16398-20	16.250	14.75	17.25	10.75	11.55
16398-21	39.000	38.25	40.75	34.25	17.33
16398-22	12.000	11.25	13.50	8.00	10.9
16398-23	20.000	19.00	21.50	15.00	12.56
16398-24	22.500	21.00	23.50	17.00	13.04
16398-25	20.750	19.00	21.50	15.00	12.56
16398-26	21.000	20.25	22.75	16.25	12.86
16398-27	18.250	17.25	19.75	13.25	12.15

RADIUS ROD APPLICATIONS CHART					
WHEEL BASE	WS HGR STYLE	PART NO KIT NO-BOLT KIT NO-HUCK	FRONT AXLE	CTR & REAR AXLES OS IN US	REAR AXLE ONLY NO-HOP
42.5	-	P/N	16398-01	16398-02	NA
		K/N-B	15604-01	15604-02	
		K/N-H	15605-01	15605-02	
44	-	P/N	16398-01	16398-03	NA
		K/N-B	15604-01	15604-03	
		K/N-H	15605-01	15605-03	
49	-	P/N	16398-04	16398-04	16398-06
		K/N-B	15603-04	15603-04	15604-06
		K/N-H	15606-04	15606-04	15605-06
50	-	P/N	16398-04	16398-04	16398-06
		K/N-B	15603-04	15604-04	15604-06
		K/N-H	N/A	N/A	N/A
51	-	P/N	16398-04	16398-05	16398-07
		K/N-B	15603-04	15604-05	15604-07
		K/N-H	N/A	N/A	N/A
53.5	NEW	P/N	16398-04	16398-05	16398-06
		K/N-B	15603-04	15604-05	15604-06
		K/N-H	15606-04	15605-05	15605-06
54.5	NEW	P/N	16398-04	16398-05	16398-07
		K/N-B	15603-04	15604-05	15604-07
		K/N-H	15606-04	15605-05	15605-07
57.5	NEW	P/N	16398-04	16398-07	16398-08
		K/N-B	15603-04	15604-07	15604-08
		K/N-H	15606-04	15605-07	15605-08
60	NEW	P/N	16398-04	16398-08	16398-09
		K/N-B	15603-04	15604-08	15604-09
		K/N-H	15606-04	15605-08	15605-09

RADIUS ROD APPLICATIONS CHART					
WHEEL BASE	WS HGR STYLE	PART NO KIT NO-BOLT KIT NO-HUCK	FRONT AXLE	CTR & REAR AXLES OS IN US	REAR AXLE ONLY NO-HOP
61	NEW	P/N	16398-04	16398-08	16398-09
		K/N-B	15603-04	15604-08	15604-09
		K/N-H	15606-04	15605-08	15605-09
64	NEW	P/N	16398-04	16398-09	16398-10
		K/N-B	15603-04	15604-09	15604-10
		K/N-H	15606-04	15605-09	15605-10
67	NEW	P/N	16398-04	16398-10	16398-11
		K/N-B	15603-04	15604-10	15604-11
		K/N-H	15606-04	15605-10	15605-11
72	NEW	P/N	16398-04	16398-12	16398-13
		K/N-B	15603-04	15604-12	15604-13
		K/N-H	15606-04	15605-12	15605-13
73	NEW	P/N	16398-04	16398-12	16398-13
		K/N-B	15603-04	15604-12	15604-13
		K/N-H	15606-04	15605-12	15605-13
81	NEW	P/N	16398-04	16398-14	16398-15
		K/N-B	15603-04	15604-14	15604-15
		K/N-H	15606-04	15605-14	15605-15
73-121	OLD	P/N	16398-04	NA	16398-04
		K/N-B	15603-04		15603-04
		KN/-H	15606-04		15605-04

4. AFTER PAINT, A Ø1.00" PIN MUST PASS COMPLETELY THROUGH THE INNER SLEEVE OF THE 722-00 BUSHING. USE "HAND" APPLIED FORCE ONLY. REMOVE EXCESS PAINT IF NECESSARY.

3. RADIUS ROD MUST BE ASSEMBLED AS SHOWN TO PROVIDE CONSISTENT INSTALLATION, ORIENTATION AND ADJUSTMENT DIRECTION. ASSEMBLE WITH THE NUT ON THE SAME SIDE AS THE GAP IN THE EYE END.

2. REQUIRED ASSEMBLY PROCEDURE:
- 2.1 COAT THREADED PORTION OF ITEM 9 (9373-XX) WITH BOSTIC "NEVER SEEZ-REGULAR GRADE."
 - 2.2 ASSEMBLE PART.
 - 2.3 COAT PER HES 20000.4 2.1.

NOTES: ✓ 1. TORQUE SPECIFICATION FOR .625-11 UNC LOCKNUT 130 LB - FT OILED, 170 LB - FT DRY.

2023114	AD	REVISED DIM "A" SCREW LG FOR PART NO. 16398-13, WAS 25.250, NOW 25.50.	11/23	JAJ	BWH	DAC
2022086	AC	ADDED CALLOUT FOR ITEM 7, WASHER. REVISED CALLOUT FOR ITEM 2, WAS ITEM 1.	06/22	JAJ	BWH	DAC
2018177	AB	ADDED NOTE 4, REMOVE EXCESS PAINT IF NECESSARY IN THE INNER SLEEVE OF THE 722-00 BUSHING.	10/18	JAJ	BWH	RSB
ER NO.	SYM	REVISIONS	DATE	BY	CHK	APPD
NEXT ASSY: NEXT		DRAWN: EBS	DATE: 11/25/1991			
TOLERANCES (UNLESS OTHERWISE SPECIFIED)		CHECKED: DCC	DATE: 12/8/1991			
DECIMAL .XX ± .03 DECIMAL .XXX ± .010 ANGULAR ± 1°		APPROVED: RSB	DATE: 12/16/1991	RADIUS ROD ASSY - ADJ FABRICATED EYE 722 BUSHING TUBE SCREW, NEVER-SEEZ		
REMOVE ALL SHARP BURRS & SHARP CORNERS THAT MIGHT AFFECT ASSEMBLY, APPEARANCE, OR OPERATION OF OUR PRODUCTS.		MFG APPL: CB	DATE: 1/1/1992			
PROJECT OR FILE REFERENCE NO.		ER: 9114	DATE: 12/16/1991	D SIZE - FULL B SIZE - HALF		
SCALE		PROJ.#90-1400 REC.#901500-01/02				
SHEET 1 OF 4		D	16398	AD		

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DRAWING NO. 16398

REV. AD 1 OF 4

