1. HUTCHENS PART NO: 27266-01.

2. PLATE TAPER AND TAPER LENGTH TO CONFORM TO VENDOR STANDARD. NO PLATE TIP THICKNESS LESS THAN .19.

3. HEAT TREAT TO BRINELL IMPRESSION: 2.90 - 3.10mm DIA., STANDARD BALL & 3000 KILOGRAM LOAD.

4. SPRING MANUFACTURER WILL PROTECT FINISHED SPRINGS WITH A COATING THAT WILL MEET THEIR CORROSION RESISTANCE REQUIREMENTS.

5. SPRING MANUFACTURER TO INSTALL GALVANIZED STEEL LINER SIMILAR TO HUTCHENS PART NO. 17350-01 ON TENSION SURFACE OF EACH SPRING LEAF.

6. SPRING MANUFACTURER TO STAMP THE FOLLOWING ON THE OUTSIDE OF THE LONG HOOK: MFG IDENTIFICATION, HUTCHENS PART NO. & LOT CODE.

7. Inspection gage dimensions:
   7.1 Surface flatness across the leaf: .030 in 3.0 inches.
   7.2 Max edge bend not to exceed: .025 in 12.0 inches (.0875 in 42 inches).
   7.3 For tolerances not excepted, SAE J788 shall prevail.
   7.4 Springs shall pass final inspection in accordance with spring inspection fixture and procedure per Hutchens Drawing 16378.

8.弹簧制造商应提供载荷力矩和耐久性数据，数据基于TTMA RP 32-XX。作为此规范的一部分。

9. END TRIM MAY BE AS ROLLED ON LOWER TWO PLATES.

10. WEIGHT: 39#.

11. SPRING MUST BE LABELLED WITH "GAWR 12000".

Springs Manufacturer to install galvanized steel liner similar to Hutchens Part No. 17350-01 on tension surface of each spring leaf.

Plate taper and taper length to conform to vendor standard. No plate tip thickness less than .19.

Heat treat to Brinell impression: 2.90 - 3.10mm dia., standard ball & 3000 kilogram load.

Springs manufacturer to stamp the following on the outside of the long hook: MFG identification, Hutchens Part No. & lot code.

Dimensions:
- Surface flatness across the leaf: .030 in 3.0 inches.
- Max edge bend not to exceed: .025 in 12.0 inches (.0875 in 42 inches).
- For tolerances not excepted, SAE J788 shall prevail.
- Springs shall pass final inspection in accordance with spring inspection fixture and procedure per Hutchens Drawing 16378.

Springs manufacturer to install galvanized steel liner similar to Hutchens Part No. 17350-01 on tension surface of each spring leaf.

Plate taper and taper length to conform to vendor standard. No plate tip thickness less than .19.

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